

Drax Power Station
Selby
North Yorkshire
YO8 8PH
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Source:	Drax Power station	Issue Date:	Sep-17
Address:	Selby North Yorkshire YO8 8PH	Aggregate Type	Manufactured Sintered PFA aggregate
Telephone:	+44 (0)1904 727922	Particle Shape	Rounded/ sub-rounded high sphericity

AGGREGATE PROPERTIES SUMMARY DATA SHEET

Test Description		Specification Reference	^0/4mmC	^4/8mmC	4/8mm	8/14mm	4/14mm	Date	
Bulk Density (Mg/m3)	Loose	BS EN 13055-1:2002/ BS EN 13055-2:2004/ BS EN 1097-3:1998	1.05	0.75	0.75	0.74	0.80	Sep-17	
	*Compacted								
Particle Density (Mg/m3)	Apparent	BS EN 1097-6:2000 ANNEX C	1.89	1.80	1.86	1.83	1.77	Sep-17	
	S.S.D		1.80	1.62	1.65	1.65	1.61	Sep-17	
	Oven Dry		1.17	1.41	1.41	1.44	1.41	Sep-17	
Water Absorption (%)	30 Min			12.5	13.6	11.9	11.6	Sep-17	
	24 Hr		5.7	16.5	16.7	14.8	14.6	Sep-17	
Uniformity Coefficient			>5	<3	<3	<3	<3	Sep-17	
Crushing Resistance (N/mm ²)		BS EN 13055-1:2002 ANN. A		9.2	9.1	8.7	11.0	Sep-17	
Disintegration Resistance (% loss)		BS EN 13055-1&2 ANN B							
Freeze/ Thaw Resistance (% loss)		BS EN 13055-1 ANNEX B							
Freeze/ Thaw Resistance (% loss)		BS EN 1367-1:2007		3.3		3.1		Jul-17	
Crushed Particles (%)		BS EN 933-5:1998		52.0				Sep-16	
Laboratory CBR (%)		BS 1377-4, Cl7:1990				13.0		Jul-17	
Laboratory CBR (%)**		BS 1377-4, Cl7:1990				31.0		Mar-16	
Immediate Bearing Index		BS EN 13286-47							
Angle of Internal Friction		BS 1377-7/ SHW cl.636			44.0	"39	42.0	Jan-16	
Effective Cohesion (kPa)					17.0	"36	29.0	Jan-16	
Frost Heave of unbound aggregate(mm)**		BS812-124:2009 Ann.B**				3.7		Apr-16	
						Non frost susceptible			
Fragmentation Resistance (LA)		BS EN 1097-2:2010				33.0		Jul-17	
Wear Resistance (MicroDeval - wet)		BS EN 1097-1:2011				41.0		Jul-17	
Aggregate Abrasion Value (AAV)		BS EN 1097-8:2009 Ann.A				23.0		Jul-17	
Resistance to polishing (PSV)		BS EN 1097-8:2009							
Drying Shrinkage (%)		BS EN 1367-4:2008	0.021				0.041	Jan-16	
Petrographic Analysis		BS EN 923-3:1997	Main constituent = Fuel ash; Shape = Sub-rounded to well rounded sporadically subangular; Surface texture = Moderately rough to moderately smooth; Coating = Abundant iron oxide staining.						Jul-17
Potential Alkali Reactivity	Classification	Table 2 BRE Digest 330 pt2; Table B.2 BS 8500-2				Low		Jul-17	
	Expansion (%)	ASTM 1260 (Accelerated Mortar Bar Method)					0.025	Feb-16	
Magnesium sulfate soundness		BS EN 1367-2:2009							
Water Soluble Chloride Content (%)	C	BS EN 1744-1:2009+A1:2012, cl7			<0.001			Jul-17	
Water Soluble Sulfate Content (%)	SO ₃	BS EN 1744-1:2009+A1:2012, cl10.1			0.17			Jul-17	
Water Soluble Sulfate Content (%)	SO ₄	BS EN 1744-1:2009+A1:2012, cl10.1			0.21			Jul-17	
Water Soluble Sulphur Content (mg/l)	SO ₄	BS 1377-1990 ICP-AES method 2 (TRL report 447 method 1)			340			Jul-17	
Acid Soluble Sulfate Content (%)	SO ₃	BS EN 1744-1,Cl12:2009+A1:2012			0.10			Jul-17	
Acid Soluble Sulfur Content (%)	SO ₄	TRL 447 & BS 1377:1990: ICP-AES method 4 (test no.2)			0.18			Jul-17	
Total Sulfur Content (%) & Total Potential Sulfur (%)	SO ₄	BS 1377:1990: ICP-AES Method 17 (TRL report 447 test no.4)			0.10 0.29			Jul-17	
Total Sulfur Content (%)	S	BS EN 1744-1:2009+A1:2012, cl11			0.10			Jul-17	
Oxidisable Sulfides (%)	OS	TRL 447: Test no.2 & Test no.4			0.11			Jul-17	
	SiO ₂				50.6				
	TiO ₂				1.04				

XRF Chemical Analysis	Al ₂ O ₃					25.53		Jul-17
	Fe ₂ O ₃					9.67		
	Mn ₃ O ₄					0.07		
	MgO					1.81		
	SO ₃					0.22		
	NiO							
	CaO					3.03		
	Na ₂ O					0.75		
	Na ₂ O(equ)					2.45		
	K ₂ O					2.79		
	P ₂ O ₅					0.35		
	BaO					0.23		
	V ₂ O ₅					0.08		
Cr ₂ O ₃								
Loss on Ignition (%)		BS EN 1744-1:2009+A1:2012, cl17				2.9		Jul-17
pH Value		BS EN 1377-3, cl9				9.4		Jul-17
Permeability Coefficient (m/sec)	Loose	BS 1377-5:1990			1.476x10 ⁻¹	1.376x10 ⁻¹		Jan-16
	Compacted			4.174x10 ⁻²		9.864x10 ⁻²		Jul-17
Plasticity Index		BS 1377-2,Cl 5.3, 4.3, 5.4:1990					Non Plastic	Jan-16
Thermal Conductivity (W/m.k)		ASTM D5334	0.197			0.060		Jan-16
Thermal Resistivity (°C.m/W)		ASTM D5334	5.076			16.770		Jan-16
Thermal Expansion (x10 ⁻⁶ /°C)								
Aggregate size	Undersize	EN 933-1:2012						
	Oversize							
Water Content (%)		BS EN 1097-5:2008						Please contact Lytag Technical Department for latest results
Grading		BS EN 933-1:2012						
Fines (% passing 0.063mm)		BS EN 933-1:2012						
Comments	<p>*In-house procedure. ^Crushed from 14mm+ Granular Lytag. Values obtained during Jan-Mar 17 crushing campaign. **Lytag granular tested as 6N/6I target specification in accordance with SHW CI 801.8. "Jun 2017</p>							

Martyn Fielding

Technical & Quality Manager

Although we strive to ensure that the information provided above is accurate, current and reliable, it cannot be guaranteed. It is the user's responsibility to ensure that the product supplied is suitable for the purpose for which it is intended and that it conforms to relevant standards/ specifications.

It is the user's responsibility to conduct field trials to determine optimum performance.

As part of our continual improvement process, the information above is subject to change at any time without prior notification.